LINEAR CODIMERIZATION OF STYRENE AND BUTADIENE BY THREE-COMPONENT CATALYSTS CONSISTING OF PALLADIUM SALT, LEWIS ACID, AND TERTIARY PHOSPHINE ______ CATALYTIC SYNTHESIS OF 1-PHENYL-1,4-HEXADIENE _____

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The codimerization of styrene and butadiene has not been reported, though it has been known that the cooligomerization of styrene and butadiene is catalyzed by nickel-containing complex catalysts to give 1-phenyldecatriene.¹

In this letter, we wish to report that a catalyst system² consisting of palladium salt, Lewis acid, and tertiary phosphine is effective for the catalytic synthesis of 1-pheny1-1,4-hexadiene by the codimerization of styrene and butadiene.

A typical experiment was carried out as follows: Thirty milliliters (345 mmol) of butadiene, 20 ml (170 mmol) of styrene, 10 ml of dichloromethane, and a solution of 0.3 mmol of di-u-chlorobis(π -allyl)dipalladium and 0.6 mmol of trifluoroboron triphenylphosphine complex (BF₃·Ph₃P) in 10 ml of dichloromethane were introduced into a 100-ml autoclave. The mixture was stirred for 1 hr at 100°C. The reaction was then terminated by adding an aqueous solution of sodium carbonate. The reaction mixture was distilled, and the fraction (A) with bp 20-82710 mmHg and the fraction (B, 13.1g) with bp 95-100°/4 mmHg were collected. GLC analysis showed that the fraction A contained 8.5 g (82 mmol) of unchanged styrene and 3.0 g (28 mmol) of butadiene dimer, and that the fraction B contained 11.2 g (71 mmol) of 1-phenyl-1,4-hexadiene. The fraction B was subjected to catalytic hydrogenation, and GLC analysis of the product showed that it consisted of 1-phenylhexane (86 %), 2-phenylhexane (3 %), 1-phenyl-3-methylpentane (2 %), and n-dodecane (9 %).

the 1-pheny1-1,4-hexadiene consisted of trans,trans-isomer (88 %) and cis,transisomer (12 %). trans,trans-1-Pheny1-1,4-hexadiene: bp 94°C/5 mmHg (1it.³ 122°C/21 mmHg); NMR CH₃-C= 1.65 ppm (3H, m), =C-CH₂-C= 2.8 ppm (2H, m), olefin proton 5.2-6.3 ppm (4H, m), ring proton 7.25 ppm (5H, m); IR trans -CH=CH- 965 cm⁻¹, 1640 cm⁻¹. TABLE 1. CODIMERIZATION OF STYRENE AND BUTADIENE

Styrene mmol	Butadiene mmol	React. time hr	React. temp. °C	Solvent	1-Phenyl-1,4- hexadiene mmol	Styrene recovered mmol
170	345	2	70	СН,С1,	5	144
170	170	2	100	CH ₂ C1 ₂	37	82
170	170	2	100	Ph-NO ₂	52	61
170	345	2	100	Ph-NO ₂	46	92
340	170	2	100	Ph-NO ₂	75	160

[("-C₃H₅PdC1)₂ 0.15 mmol, BF₃·Ph₃P 0.3 mmol, solvent 20 m1]

Some results of the experiments using the catalyst system $(\pi - C_3H_5PdC1)_2 - BF_3$. Ph₃P are summarized in Table 1. Instead of the BF₃·Ph₃P complex of the above catalyst system, a mixture of equimolecular amounts of AlCl₃ and Ph₃P can be used.

It is noteworthy that in the reaction between styrene and butadiene with the present catalyst system the formation of 1-phenyldecatriene, a main product of the corresponding reaction with nickel-containing catalyst, was hardly observed.

The reaction mechanism can be accounted for by assuming the formation of a palladium hydride species, which is proposed, though there is no direct evidence, in the isomerization or other reactions of olefins using palladium salt catalyst:⁴

 $-Pd-H \xrightarrow{CH_2 = CHCH=CH_2}, CH_2 \xrightarrow{CH_2}, CH-CH_3 \xrightarrow{Ph-CH=CH_2}, Pd \xrightarrow{Ph-CH=CHCH_2}, Pd \xrightarrow{Ph-CHCH_2}, Pd \xrightarrow{Ph-CHCH_$

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